



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 179887



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Small Fab-4		SmB
101	Small Fab	1 pcs	7/31/18	7/31/18	0.00	0.65	Small Fab-4		SmB
105	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC5		38
119	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-3	BB	DAS
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC4		69
130	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		69
135	DC	1 pcs	7/31/18	7/31/18	0.00	0.00	DC		9-89
140	QC21-FG	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		mt 18.08.16

Part Op **101** - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 Ea (1 ea)	90-Start up Operation	5100690
D4812-041	Patient Stop Assembly	1 Ea (1 ea)	90-Start up Operation	1083602
D350-616-013	Deck Plate & Tie Down	1 Ea (1 ea)	119-Packaging	5101184

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	1	0	0
	D4812-041	1	6	0
119-Packaging	D350-616-013	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																	
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																															
Description Work Order Deviation			Disposition																																																																																
Container No: S102857 Part: L350-616-011 Job No: 179887 Serial No/Batch: S102857 Revision: Inspector: Exp Date: Instruction no: TC STC SH96-10 Issue Ref: A/S16 SR004051			Completed By																																																																																
			Lead hand / Supervisor Approval Verification																																																																																
			QC / QA Coordinator Approval																																																																																
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wave / twist in Tube ☐ Marks/Chatter ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																																																			
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